# **UCB** Series

#### In-line Unstable Detonation Flame Arresters



Protecting People, Property and our Planet

#### With Concentric Body & Replaceable Elements for Explosion Gas Groups IIB3, IIB2, IIB1, IIA1 & IIA

The Elmac Technologies® UCB Series In-line Unstable Detonation Flame Arresters are designed to prevent the propagation of gas or vapour explosions in pipelines under the most severe condition of unstable detonation. This type of arrester is specified for use in pipeline systems where the distance between the source of ignition and arrester is significant and/or where detonations are also possible due to pipe roughness, bends, section changes and obstructions.

#### **Principles of Operation**

The combination of our unique patent pending High Energy Dissipation System (HEDS™) design and E-Flow™ technology elements attenuate the shock wave and extinguish the flame mitigating the effects of an explosion by preventing its propagation. The UCB Series In-line Unstable Detonation Flame Arrester uses an optimised crimped ribbon element which allows gas or vapour to pass with minimal pressure loss. Designed to withstand the extreme pressures that travel at supersonic velocities in a detonation event, the UCB Series has been developed in line with Elmac's long-term strategy on the provision of protection for both plant and personnel whilst maintaining market leading flow vs pressure drop performance.

#### **Explosion Gas Groups**

Elmac UCB Series In-line Unstable Detonation Flame Arresters are ATEX approved for gases in Explosion Gas Groups IIB3, IIB2, IIB1, IIA1 & IIA.



#### Standards Compliance

Elmac UCB Series In-line Unstable Detonation Flame Arresters have been type-tested to EN ISO 16852 and approved according to ATEX Directive 2014/34/EU.









#### Elmac Expertise

Elmac has been manufacturing protection equipment since 1948 and brings enhanced levels of flame and explosion protection to a diverse range of applications.

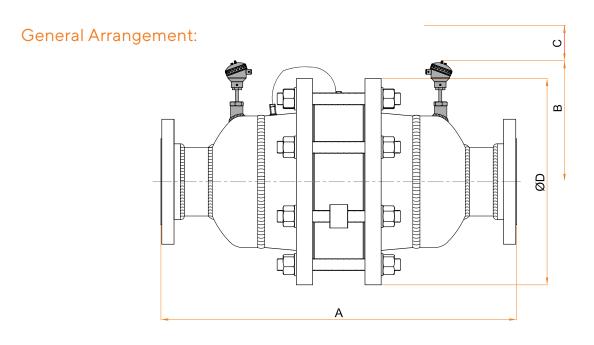
Elmac offers considerable technical leadership and, using test facilities along with Computational Fluid Dynamics capabilities, employs research teams renowned for developing solutions for the most challenging of industrial applications.

#### Features and Benefits

- Suitable for unstable detonation, stable detonation and deflagration
- Exceptional flow capacities with minimal pressure drop
- · Short-time burn capability
- Bi-directional protection
- High performance facilitates lower on-going operating costs
- No placement restrictions or need for additional protection
- · Light-weight for ease of installation and maintenance
- Easy-clean, replaceable, crimped-ribbon elements
- · Sizes and materials to suit wide range of applications
- End connections include flanged or threaded options

# **UCB Series**

# Unstable Detonation Flame Arresters (with short-time burn option)



#### Sizes

			Connection Size DN (mm)							
Dimensions (mm)	Max Operating Pressure (bara)	Max Operating Temperature (°C)	25/40/50	65	80	100	150	200	250	300
	1.10	-20 to 60	471	585	591	649	651	759	911	1035
A: Overall length	1.50	-20 to 60	-	-	-	659	-	-	-	-
	1.20	-20 to 150	-	-	-	659	-	-	-	-
D: Ø Diameter	N/A	N/A	229	254	279	343	483	597	698	813
B: Centre to top of temperature probe (short-time burn models)	N/A	N/A	285	300	315	340	280	435	485	535
C: Minimum clearance required	N/A	N/A	75	75	75	75	100	135	195	195
Approx Wt (kg)	N/A	N/A	27	44	55	83	154	277	426	629

 $NB: Alternative \ flange \ configuration \ options \ available \ on \ request. Weights \ are \ given \ for \ standard \ units \ (short \ time \ burn, high \ temperature \ and high \ pressure \ variants \ may \ be \ different).$ 

#### **Variations**

Feature	Standard Fitting	Options (depending on Flame Arrester size)				
Arrester Housing Materials	Carbon Steel or Stainless Steel	Low Temperature Carbon Steel, Duplex Steel, Hastelloy				
Element Material	316L Stainless Steel	Hastelloy				
Connections	ANSI 150 Flange	PN16 Flange, Female BSP/NPT, Male BSP/NPT				
Arrester Finish	Painted (Carbon Steel Arresters)	Offshore Paint, PTFE Coated, Others on Request				
Sockets	None	Drain Plugs, Sensor Ports, Others on Request				

#### Lightweight element design

The element housing can be easily disassembled by removing the fasteners which hold the element between the internal flanges.

#### Labelled element banks\*

To ensure correct realignment after cleaning, each element is clearly labelled to indicate its position in the housing.

# Separate elements for complete access

Once the element housing is free, the central bolt (not pictured) can be undone to allow cleaning of individual element banks.



The element banks have been optimised to minimise resistance to flow and to reduce fouling/clogging.

#### High Energy Dissipation System (HEDS™)

The patent pending HEDS $^{\text{TM}}$  design works as both a shock-attenuation system and an energy baffle, extending the time over which the device can suppress an explosion and improving the efficiency of the arrester. The design also helps protect the element from debris, thus extending any required maintenance period.

\* It is important that manufacturer's installation, operation and maintenance instructions (IOMs) are followed carefully when removing, cleaning and replacing element banks.

Safer

Reduces risk by protecting against worst case explosion scenarios. Provides protection against unstable detonation, stable detonation and deflagration. Also available with the added protection of short-time burn against stabilised burning events.

Unique

World's best flow and pressure drop performance; superior to stable detonation arresters. Best-in-class shock attenuation and heat dissipation characteristics.

Low Cost

Ultimate performance attributes facilitate lower lifetime costs with the reduced energy demand yielding significant and on-going operational cost savings.

Versatile

Optimised design means no placement restrictions or need for additional protection. Simplified maintenance via modular and removable, easy-clean elements.

Certified

Designed and manufactured according to EN ISO 16852. ATEX approved.

# Also Available

### Wide range of pressure protection equipment



#### FAB Valves™

The patented Flame Arrester Breather (FAB Valve™) Series integrates a RE-Flow™ Flame Arrester with a Pressure & Vacuum Relief Valve.

Designed to protect tanks and process equipment from excessive pressure/vacuum and also from atmospheric deflagrations, the FAB Valve™ series conserves product and reduces pollution from evaporation losses. They are generally required by EPA and API regulations in venting applications.



#### **Pressure Vacuum Relief Valves**

Elmac's PVR Valves are lightweight and easy to handle and install. With optimised design, high performance and flow capacity, they feature superior air-cushioned sealing and low leakage that meets the requirements of API Std 2000 and EN ISO 23800. A quality, cost effective solution for minimum product loss, reduced maintenance and wide range of applications.



## **Emergency Relief Vents**

ERVs are fitted to storage tanks to allow emergency flow due to the excessive venting requirement from a fire burning around a storage tank. This eliminates a costly tank rupture, providing emergency venting from abnormal internal pressure beyond the capability of the pressure relief vent.

#### **Customer Support**

Tel: +44 (0) 1352 717 555 Email: sales@elmactech.com Fax: +44 (0) 1352 717 642

Coast Road, Greenfield, Flintshire, CH8 9DP United Kingdom

